



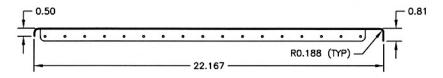
0.00	DESIGN JB		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	CHECK	(ED	APPROVED	DRAWING NO. REV. B
		4)	9	D2044 SHEET 1 OF 1
	DATE			TITLE SCALE
1	03.0	5.14		CENTRE DIVIDER (DUAL BATTERY RACK) 1:6
	-		92.02.24	NEW ISSUE
	Α		03.03.24	REDRAWN; EDGE DISTANCE 0.300; ADDED Ø0.501
	В		03.05.14	CLARIFY VIEWS



	20.000 (1.250 PITCH) R0.188 (TYP)	
↓		
1		,,
1.184 - 0.730	15.000 (3.000 PITCH) 4.800	88
T .		
	ø1.250 ø0.128 ø0.501 (14 PLS) (66 PLS)	
 	17.500 (1.250	
20.385 2.209	17.037	 19.732
15.644	10.875 - 2.970	
12.361	13.438 (2.688 PITCH)	
†	5.593	
4.250	GRAIN DIRECTION	
0.270	19.979 (1.243 PITCH) 0.300	

FLAT PATTERN

- 23.163 -



NOTES

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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